

2000

Premium Euro Clear Coat

09142016

DESCRIPTION

2000 is a premium high solids air dry clear that has a VOC of 2.1 pounds per gallon. 2000 Clear possesses a "water white" color that eliminates concerns of "color change" over some basecoat colors, especially white. 2000 Clear has outstanding buffing capabilities and a superior gloss for a glamour appearance.

COMPONENTS

- | | |
|----------------------|----------------------------|
| • 2000 | Clear coat |
| • H05070/07085/08595 | Fast/Medium/Slow Activator |
| • S021 | Fast/Medium/Slow Reducer |

MIXING RATIO

Mix two (2) parts GS2000 Clear with one (1) part selected activator and (10-20%) selected reducer. Accelerator may be used up to 1 ounce per gallon or ¼ ounce per quart for enhanced drying. (Pot life will diminish)

POT LIFE AT 77° F

2 hours (without accelerator)

CLEAN UP

Use Lacquer Thinner or zero VOC solvents. (Check local regulation)

PHYSICAL DATA

Solids wt. (as mixed)	39%
VOC as mixed	2.1
Color	Water White

DRY / FLASH TIMES

Air Dry at 77° F

Flash between coats	20-30 minutes
Dust free	40-50 minutes
Tack free	20-30 minutes
Sand & Buff	24-48 hours

Force Dry

Flash before force dry
Force dry time
Sand & Buff

15 minutes minimum
40 minutes @ 140° F
After cooldown of 2 hours

COLOR SANDING

Wet sand with 1000 to 1500 wet or dry paper, then buff with appropriate compounds and glazes to achieve a high gloss finish.

GUN SETUPS

Conventional

Gravity Feed
Siphon Feed

1.3 mm – 1.5 mm
1.3 mm – 1.5 mm

AIR PRESSURES

Conventional at Gun

Gravity Feed
Siphon Feed
HVLP at cap

30 – 40 psi
35 – 45 psi
8 – 10 psi

SURFACE PREPARATION

Use **NORTHSTAR** Clean Wipe (S10) to clean substrate free of grease, dirt, and foreign contaminants.

APPLICATION AT 77° F

- Apply 2 medium wet coats over basecoat to desired film thickness
- Avoid excessive film build on flat or horizontal areas
- Allow 20-35 minutes between coats
- Scuff after 24 hours before applying topcoat or recoating
- Clean gun after spraying is completed
- Note : Flex additive 809-810 is recommended when flexible part is not on vehicle

SAFETY

Refer to Material Safety Data Sheet (MSDS) for complete safety instructions. The technical data sheet listed has been compiled in good faith for your convenience and guidance. No warranty, expressed or implied, is intended or given by the information on this sheet.