



# 5010 -- 2K Rapid Clear

## North American Market Only

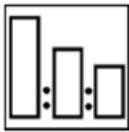
### Description:

The 5010 2K Rapid Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing. It is characterized by a faster curing speed at air drying, polishable after 4 hours drying at 25° C (77° F).

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### Suitable Substrates:

- **GenRock** basecoat
  - **Gen<sub>2</sub>o** basecoat
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Mix 4:1 with any of the following **GenMax** hardeners:

- H3236 2K Hardener Slow
- H2232 2K Hardener Normal
- H1522 2K Hardener Fast

Potlife: 6h at 20°C (68°F)

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17-19s / # 2 Zahn @ 68°F

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Compliant 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure (36 PSI)  
0.8-1.0 Mil per full coat

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HVLP 1.3 – 1.5 mm (2 spray passes)  
0.7 bar atomization pressure (10 PSI)  
0.8-1.0 Mil per full coat

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Wait 12 min before increasing temperature  
Bake 20 min at 60 °C (140°F) panel temperature  
Air dry: Polishable after 4 hours at 25° C (77° F)

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Short Wave 8 min  
The object should be maintained at greater than 60cm from source.

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Wear suitable protection

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**VOC:**                    **Regulatory VOC** 505.8 gr/lit (4.2 lbs/gal)  
                              **Regulatory VOC** ready to spray < 497.5 gr/lit (4.14 lbs/gal)

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**Specific Gravity:**    0.939 kg/lit (7.82 lbs/gal)

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**Solids Content:**     36.0 – 37.0 % by weight RFU

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**Coverage:**            490 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

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**SDS:**                    See the safety data sheet.